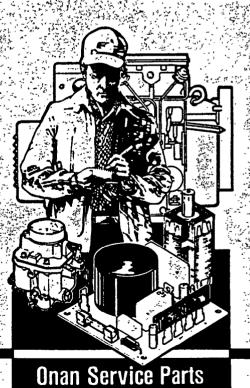
The following catalog has gaps in its page numbers, or doesn't have any numbers. We have chosen to leave the page numbering in the order that Acrobat assigns it.

# Onon

# Parts Manual

# Transfer Switches



LTII/LT/26K

913-0201 5-87 (Spec G-H) Replaces 7-85 (Spec G) Printed in U.S.A.

### **SAFETY PRECAUTIONS**

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of the equipment and replacement of parts. Piease read and observe.

**A DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**▲**CAUTION

This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO., and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below:

MODEL AND SPEC NO.

# PRODUCT SAFETY PRECAUTIONS

**△WARNING** 

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

**AWARNING** 

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

f AWARNING

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives, or using solvents take all necessary precautions not to ingest, breathe the fumes, or contact the liquids. Use adequate ventilation and wear protective gloves, masks and clothing!

Supplement: 913-2000

**Date:** 8–93

Insert With-

Title:

LT Parts Manual

Number:

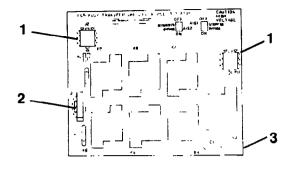
913-0201

This Parts supplement pertains to a change in the Transfer Switch Control Printed Circuit Board which occurred in June, 1991. It replaces page 8 of the LT (Spec G-H) Parts Manual.

The PC board 300-2939 has been replaced with PC board 300-4072. If the older board (300-2939) is ordered, the customer will receive a kit (300-4076) to upgrade to the new board (300-4072).

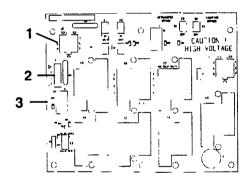
When ordering K6 or K7 relays, check the board number on which they are to be used.

# Control Group (300-2939 Board)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Relay				Sensor, Line side (K6)
			Start (K3)		307-1127	1	Phase
	307-1127	1	Instant				Voltage
	307-2538	1	Time Delay		307-2543	1	3 Phase
	307-2539	1	Retransfer -Time Delay (K4)		307-2542	1	1 Phase
	307-2541	1	Stop After Retransfer - Time		307-2542	1	Sensor, 1 Phase, Gen side (K9)
			Delay (K5)	1	323-1261	2	Housing, Socket - 9 Pin
	307-1127	1	Transfer to Line - Instant (K7)	2	323-1260	1	Housing, Socket - 4 Pin
			Transfer (K8)	3	300-4076	1	* Board, PC - Control
	307-1127	1	Instant				
	307-2540	1	Time Delay	*			ard, customer will receive kit

# Control Group (300-4072 Board)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Relay				Sensor, Line side (K6)
			Start (K3)		307-2784	1	Phase
3	307-1127	1	Instant				Voltage
3	307-2538	1	Time Delay		307-2543	1	3 Phase
3	307-2539	1	Retransfer -Time Delay (K4)		307-2542	1	1 Phase
3	307-2541	1	Stop After Retransfer - Time		307-2542	1	Sensor, 1 Phase, Gen side (K9)
•			Delay (K5)	1	323-1261	2	Housing, Socket - 9 Pin
3	307-2784	1	Transfer to Line - Instant (K7)	2	323-1260	1	Housing, Socket - 4 Pin
•		-	Transfer (K8)	3	300-4072	1	Board, PC - Control
3	307-1127	1	Instant				
	307-2540	1	Time Delay				

# Index

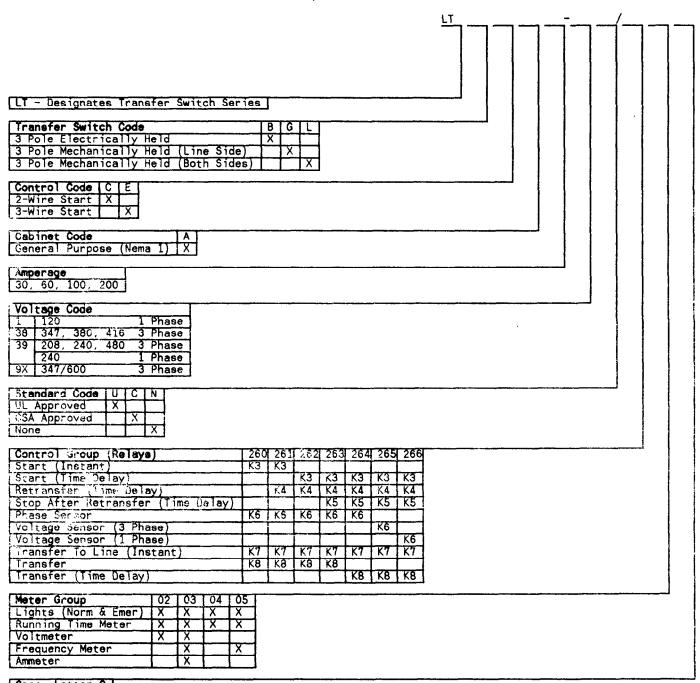
Bar, Neutral - 30 & 60 Amp 13 Bar, Neutral - 100 Amp 14 Bar, Neutral - 200 Amp 15 Block, Terminal 6	Light, Emergency 9 Light, Normal 9 Limiter, Cranking 10
Board, PC - Battery Charger 18 Board, PC - Control 8 Box, Control 7	Meter, Ampere 9 Meter, Ampere - Battery Charger 18 Meter, Frequency 9 Meter, Time - Running 9
Cabinet, Switch - Transfer 7 Charger, Battery 18 Clock, Exerciser 16, 17 Coil, Main 5	Meter, Voltage 9 Pin, Contact 20 Plate, Control 10
Contact, Auxiliary 5 Contact, Interlock 5 Control, Switch - Transfer 8  Door, Cabinet 7	Relay, Preheat 19 Relay, Retransfer 8 Relay, Start 8 Relay, Stop 8
Fuse, Charger - Battery 18  Harness, Wiring - Battery Charger 18	Relay, Transfer 8 Relay, Transition - Programmed 19 Screw, Omitting 16
Harness, Wiring - Exerciser Clock 16, 17 Harness, Wiring - Frequency 9 Harness, Wiring - Main Cabinet 4 Harness, Wiring - Transformer 9	Sensor, Phase 8 Sensor, Voltage 8 Socket, Contact 20 Spacer, Timer 16
Harness, Wiring - Voltage 9 Harness, Wiring - VoltAmp/Freq 9 Harness, Wiring - 2-Wire Start 6 Harness, Wiring - 3-Wire Start 6	Start, 2-Wire 6 Start, 3-Wire 6 Start, 3-Wire 6 Strip, Marker 6 Switch, Rotary - Volt/Amp 7
Housing, Pin 20 Housing, Socket 20  Kit, Bar - Neutral 13, 14, 15	Switch, Toggle - Battery Charger 18 Switch, Toggle - Stop/Auto 10 Switch, Toggle - Test/Retransfer 10 Switch, Transfer 4
Kit, Pole - Power 5 Kit, Relay - Preheat 19 Kit, Transition - Programmed 19	Table, Parts - Transfer Switch 5 Table, Selection - Model 3 Transformer, Charger - Battery 10
Latch, Mechanical 4	Transformer, Control 10

#### Introduction

This catalog applies to the LT Spec G-H Transfer Switches as indicated below and on the next page. Each Illustrated part is identified by a reference number corresponding to the same reference number in the parts list for that group. Parts illustrations are typical. Using the MODEL and SPEC NUMBER from the switch box nameplate, select the parts that apply to your automatic transfer switch. Unless otherwise mentioned in the description, parts are interchangeable between models.

#### Model Selection Table

#### Specification G

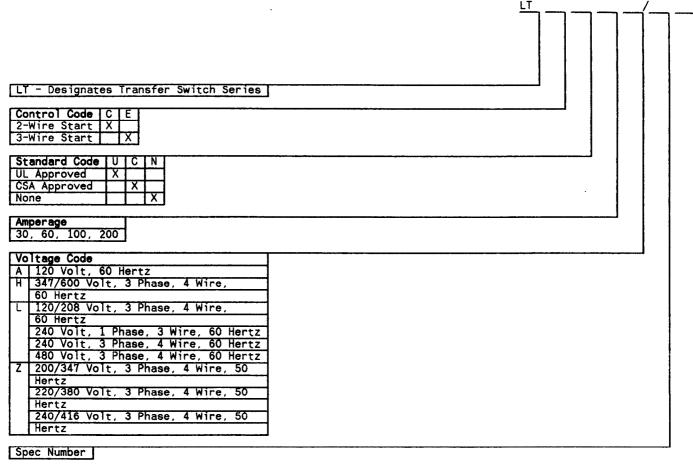


Spec. Letter G

# Model Selection Table (Cont)

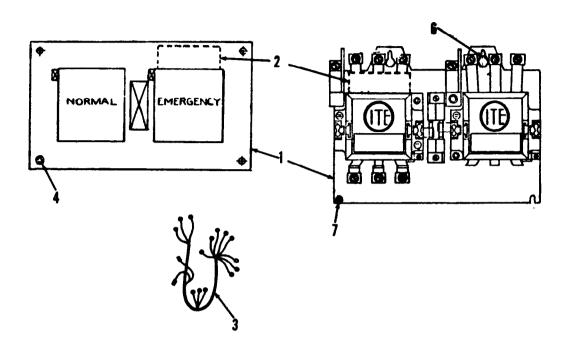
The state of the s

#### Specification H



Spec. Letter H

#### Transfer Switch



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Switch, Transfer				100 And 200 Amp
			60 Hertz		338-1926	1	120 Volts
	307-2254	. 1	30 Amp		338-1875	1	208, 240, 347, 380, 416,
	307-2282	1	60 Amp			_	480, 600 Volts
	307-2412	1	100 Amp	4	870-0281	4	Nut, Lock - Flanged
	307-2438	1	200 Amp	6	870-0240	2	Nut, Lock (#10 - 32)
			50 Hertz	7	821-0004	8	Screw, Lock - Flanged (#10 -
	307-2261	1	30 Amp	•	021 0004	•	32 x 5/16")
	307-2289	1	60 Amp	8	821-0008	6	Screw, Lock - Flanged (1/4 -
	307-2408	ī	100 Amp	· ·	<b>JEI 7000</b>	J	20 x 3/8")
	307-2444	ī	200 Amp				20 × 3/0 /
2	307-2545	ĩ	Latch, Mechanical				
3		-	Harness, Cabinet - Main				
			30 And 60 Amp				
	338-1944	1	120 Volts				
	338-1939	ī	208, 240, 347, 380, 410 480, 600 Volts	6,			

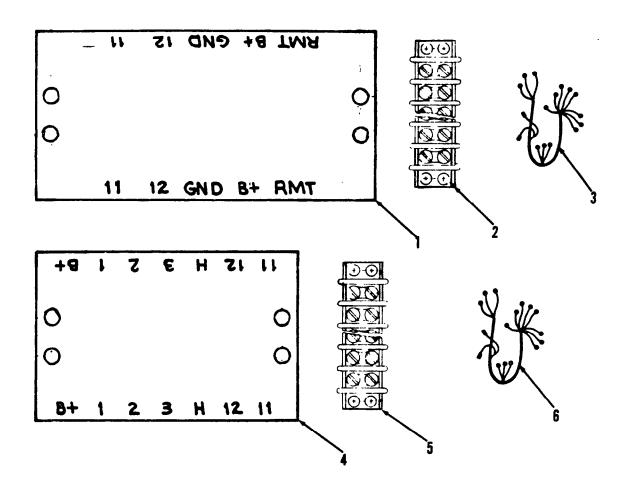
#### Transfer Switch Service Parts Table

Transfer Switch Number	Mechanical Latch *	Inter- Locking Contact **	Auxiliary Contact .***	Power Pole Kit ****	Main Coil
307-2254	307-2545	307-2239	307-2544	307-2389	307-2206
307-2261	307-2545	307-2239	307-2544	307-2389	307-2209
307-2282	307-2545	307-2239	307-2544	307-2390	307-2220
307-2289	307-2545	307-2239	307-2544	307-2390	307-2221
307-2412	307-2545	307-2239	307-2544	307-2391	307-2458
307-2408	307-2545	307-2239	307-2544	307-2391	307-2459
307-2438	307-2545	307-2239	307-2544	307-2392	307-2448
307-2444	307-2545	307-2239	307-2544	307-2392	307-2449

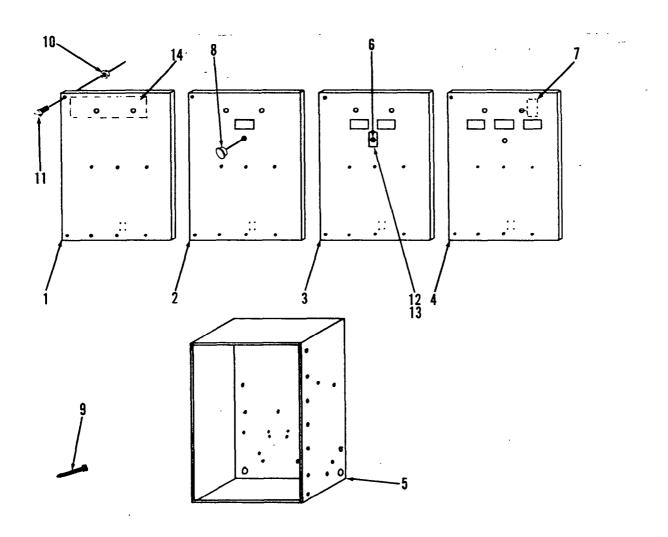
<sup>\*</sup> Mechanical Latch does not come with Transfer Switch.
\*\* Electric Interlock Contacts are located on the upper left hand corner of each Transfer Switch half.

<sup>\*\*\*</sup> Auxiliary Contacts are located on the upper right hand corner of each Transfer Switch half.

\*\*\*\* Power Pole Kits contain 3 movable contacts and 6 stationary contacts.



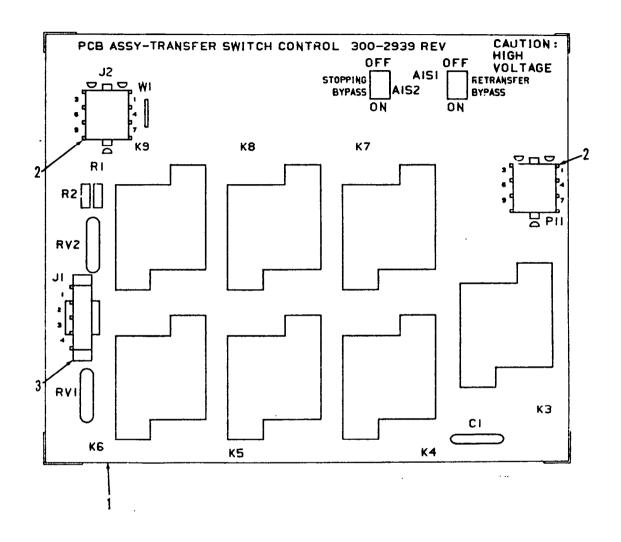
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
2-W	ire Start			3-W	ire Start		
1	332-2761	1	Strip, Marker	4	332-2760	1	Strip, Marker
2	332-0604	1	Block, Terminal	5	332-2025	1	Block, Terminal
3	338-1882	1	Harness, Wiring - Cabinet (Includes Terminal Block)	6	338-1973	1	Harness, Wiring - Cabinet (Includes Terminal Block)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-8954-01	1 .	*Door Assembly	8	517-0150	1	Plug, Hole
2	301-8954-02	ī	*Door Assembly	9	332-0942	1	Tie, Cable
3	301-8954-03	. 1	*Door Assembly	10	518-0438	- 2	Retainer, Screw
4	301-8954-04	1	*Door Assembly	11	815-0574	2	Screw, Door - Quick Open
5	301-9072	· 1 ~	Box, Control	12	301-8754	. 1 .	Bracket, Mounting - Switch
6	308-0670	1	Switch, Rotary - Volt/Amp	13	98-5156	1	Label, Switch
7	98-5433	ī	Label, Volt	14	98-5348	1	Label, Door

<sup>\*</sup> Includes Hinge and Door Label.

#### Control Group



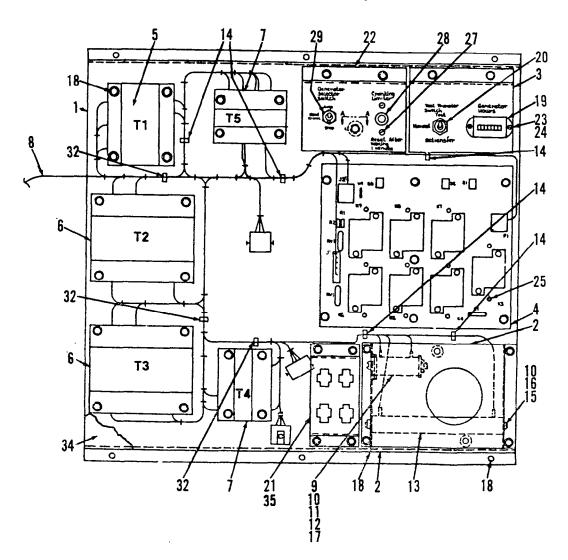
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Relay				Sensor
			Start (K3)		307-1127	1	Phase (K6)
	307-1127	1	Instant			_	Voltage
	307-2538	1	Time Delay		307-2543	` 1	3 Phase (K6)
	307-2399	1	Retransfer - Time Delay (K4)		307-2542	1	1 Phase (K6)
	307-2541	1	Stop After Retransfer -		307-2542	ī	· (K9)
			Time Delay (K5)	1	300-2939	1	Board, Circuit - Printed
	307-1127	1	Transfer To Line - Instant				(Includes Parts Marked *)
			(K7)				(Excludes Relays)
			Transfer (K8)	2	323-1261	2	*Housing, Socket - 9 Pin
	307-1127	1	Instant	3	323-1260	1	*Housing, Socket - 4 Pin
	307-2401	1	Time Delay				•

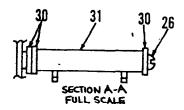
<sup>\*</sup> Parts included in 300-2939 Printed Circuit Board.

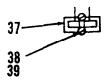
#### Meter Group

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
			Lamp				Harness, Wiring
	322-0382-01	1	Emergency (Red)		338-1878	1	Frequeter
	322-0382-02	1	Normal (Green)				Voltmeter
			Meter		338-1928	1	120 Volt
			Volt		338-1877	1	208, 240, 347, 380, 416,
	302-1692	1	0-150 Scale			•	480, 600 Volt
	302-1812	1	0-434/475/520 Scale				Voltmeter/Ammeter/Freqmeter
	302-1746	1	0-260/300/600 Scale		338-1929	1	120 Volt
	302-1710	1	0-750 Scale		338-1879	1	208, 240, 347, 380, 416,
			Frequency				480, 600 Volt
	302-1743	1	60 Hertz				Transformer
	302-1720	1	50 Hertz		338-1927	1	120 Volt
	302-1167	1	Time - Running		338-1876	1	208, 240, 347, 380, 416,
			Ampere ·				480, 600
	302-1677	1	30 Amp				
	302-1678	1	60 Amp				
	302-1744	1	100 Amp				
	302-1745	1	200 Amp				
			Transformer, Current - Ammeter				
	302-0123	3	30 Amp				
	302-0076	3	60 Amp				
	302-1321	3	100 Amp				
	302-1393	3	200 Amp				

## Control Plate Assembly





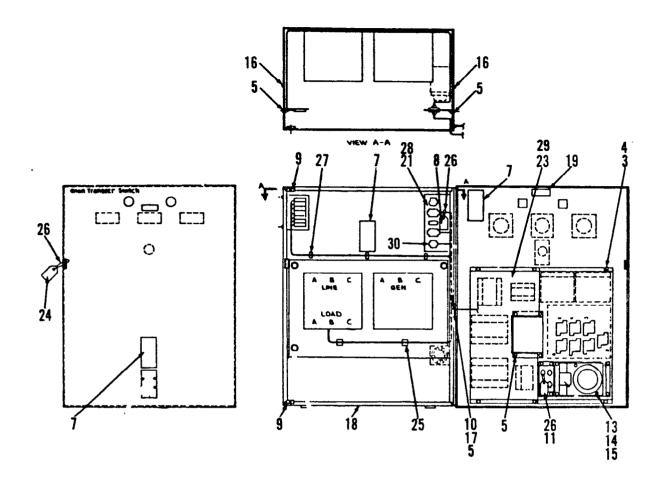


# Control Plate Assembly

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-9070	1	Plate, Door	14	332-2791-01	5	Clamp, Locking
2	301-9224	1	Panel, Clock		813-0116	i	Screw, Machine - Round Head
3	301-9289	ī	Bracket, Mounting - Control		010 0110	•	(#10 - 32 × 6.5")
4	300-2939	1	Board, Circuit - Printed	16	850-0030	1	Washer, Lock (#10)
5		_	Transformer, Control (T1)	17	870-0053	ī	Nut, Hex - Machine Screw
_	315-0621-01	1	120 Volt			_	(#10 - 32)
	315-0621-03	1	347, 380, 416 Volt	18	821-0004	42	Screw, Lock - Flange (#10 -
	315-0621-02	1	208, 240, 480 Volt			-	32 × .31")
	315-0621-04	1	600 Volt	19	302-1167	1	Meter, Totalizing - Time
6			Transformer, Control (T2, T3)	20	308-0802	1	Switch, Toggle
			30 Amp	21	301-9376	1	Panel, Connector
	315-0641-02	2	<b>347</b> , <b>380</b> , 416 Volt	22 ·	301-9392	1	Bracket, Control
	315-0641-01	2	208, 240, 480 Volt	23	815-0385	2	Screw, Machine - Round Head
	315-0641-03	2	600 Volt				(#6 - 32 × .5")
			60 Amp	_	870-0183	2	Nut, Hex - ET (#6 - 32)
	315-0618-02	2	347, 380, 416 Volt		332-2774	7	Tie, Cable
	315-0618-01	2	208, 240, 480 Volt	26	813-0111	1	Screw, Machine - Round Head
	315-0618-03	2	600 Volt				(#10 - 32 × 2")
			100 And 200 Amp	27	815-0538	2	Screw, Machine - Round Head
	315-0619-02	2	347, 380, 416 Volt				$(#8 - 32 \times .5")$
	315-0619-01	2	208, 240, 480 Volt	28	320-0104	1	Limiter, Cranking (3-Wire
_	315-0619-03	2	600 Volt				Start Units Only)
7			Transformer, Control (T4, T5)	29	308-0771	1	Switch, Selector (3-Wire
	315-0620-02	2	347, 380, 416 Volt			_	Start Units Only)
	315-0620-01	2	208, 240, 480 Volt	30	508-0015	3	Washer, Flat - Insulator (#10)
	315-0620-03	2	600 Volt			_	(3-Wire Start Units Only)
8		_	Harness, Wiring - Cabinet Main	31	304-0775	1	Resistor, Fixed (3-Wire Start
	338-1915	1	120 Volt			_	Units Only)
	338-1890	1	208, 240, 347, 380, 416,	32		3	Clamp, Locking
		_	480 Volt	34	306-3275	1	
_	338-1916	1	600 Volt		98-5434	1	Silkscreen, Panel - Connector
9		1	Resistor, Fixed	37		1	*Block, Terminal - Sectional
10		2	Washer, Centering	38	815-0110	1	*Screw, Machine - Fillister Head
11	304-0292	1	Insulator, Resistor	20	015 0110		(#10 ~ 32 x .875")
12	813-0112	1	Screw, Machine - Round Head (#10 - 32 × 2.5")	39	815-0116	1	*Screw, Machine - Fillister Head (#10 - 32 x .5")
13	304-0037	1	Resistor, Fixed				

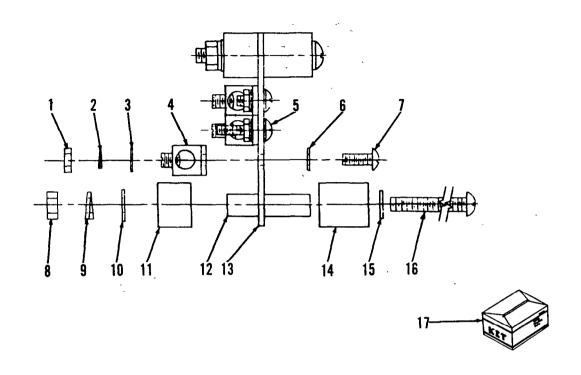
<sup>\*</sup> Used on Voltage Code 120 Volt Units Only.

## Hardwere & Decals



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
3	870-0212	11	Nut, Lock (3/8 - 16)	18	301-9072	1	Box, Control
5	821-0005	11	Screw, Self-Locking - Flanged	19	98-2472	1	Label, UL
			$(#10 - 32 \times 1/2")$	21	301-9387	1	Bracket, Connector
7	98-5387	3	Label, Danger	22	301-9378	1	Panel, Block - Terminal
8	98-5589	1	Tag, Caution	23	306-3275	1	Cover, Component
9	518-0439	2	Clip, Receptacle	24	98-5432	ī	Tag, Caution
10	425-1798	1	Clamp, Cable	25	332-2420	3	Mount, Tie - Cable
11	98-5431	1	Tag, Caution	26	332-0942	11	Tie, Cable
12	850-0020	5	Washer, Lock (#6)	28	98-5435	1	Label, Bracket
13	812-0068	2	Screw, Machine - Round Head	29			Label, Cover
			(#6 - 32 × 1")		98-5471	1	120 Volt
14	853-0003	2	Washer, Lock - ET (#6)		98-5540	1	347, 380, 416 Volt
15	332-2686	2	Spacer, Time		98-5514	1	208, 240, 480 Volt
16	332-2790	5	Cap, Base - Snap-In		98-5467	1	600 Volt
17	870-0131	1	Nut, Hex - ET (#10 - 32)	30	323-1226	ī	Plug, Bypass

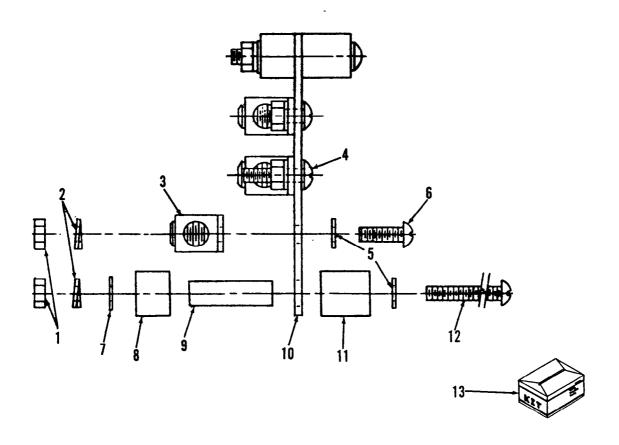
#### Neutral Bar (30 & 60 Amp)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1.	870-0053	3	*Nut, Hex (#10 - 32)	11	332-1320	2	*Spacer, Bar - Neutral
2	850-0030	3	*Washer, Lock (#10)	12	332-1349	2	*Insulator, Bar - Neutral
3	526-0049	3	*Washer, Flat (#10)	13	332-0773	1	*Connector, Bar - Neutral
4	332-1572	. 3	*Lug, Solderless	14	332-1348	2	*Spacer, Bar - Neutral
5		ī	*Screw, Machine - Round Head	15	854-0014	2	*Washer, Lock - IT (1/4)
_			$(#10 - 32 \times 3/4")$	16	812-0158	2	*Screw, Machine - Round Head
6	854-0010	3	*Washer, Lock - IT (#10)			_	$(1/4 - 20 \times 2")$
7	813-0100	. 2	*Screw, Machine - Round Head (#10 - 32 x 1/2")	17	332-2677	. 1	Bar Kit, Neutral (Includes Parts Marked *)
8	862-0001	2	*Nut, Hex (1/4 - 20)		98-4963	1	*Label, Torque
9	850-0040	2	*Washer, Lock (1/4)		C232	1	*Intstructions
10	526-0052	2 ·	*Washer, Flat (1/4)				

<sup>\*</sup> Parts Included In 332-2677 Neutral Bar Kit.

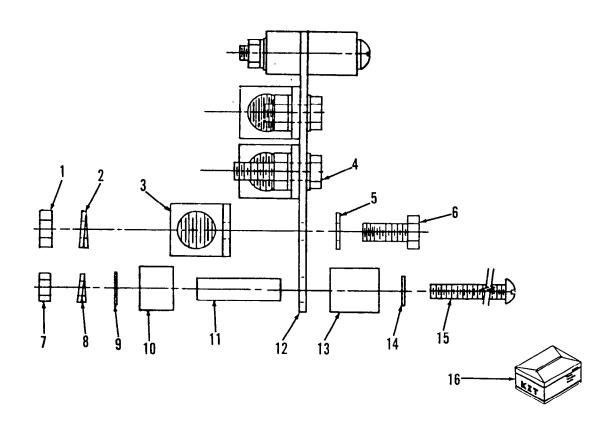
#### Meutral Bar (1**00** Amp)



REF NO.	PART NO.	QTY U <b>S</b> ED	PART DESCRIPTION	REF NO.	PART . NO.	QTY USED	PART DESCRIPTION
1	862-0001	5	*Nut, Hex (1/4 - 20)	9	332-1349	2	*Insulator, Bar - Neutral
2	850-0040	5	*Washer, Lock (1/4)	10	332-0772	1	*Connector, Bar - Neutral
3	332-1573	3	*Lug, Solderless	11	332-1348	2	*Spacer, Bar - Neutral
4	812-0153	1	*Screw, Machine - Round Head (1/4 - 20 x 1")	12	812-0158	2	*Screw, Machine - Round Head (1/4 - 20 x 2")
5	854-0014	5	*Washer, Lock - IT (1/4)	13	332-2782	1	Bar Kit, Neutral (Includes
6	812-0151	3	*Screw, Machine - Round Head				Parts Marked *)
_			$(1/4 - 20 \times 3/4")$		98-5404	1	*Label, Caution
7	526-0052	2	*Washer, Flat (1/4)		C232a	1	*Instructions
8	332-1320	2	*Spacer, Bar - Neutral				

<sup>\*</sup> Parts Included In 332-2782 Neutral Bar Kit.

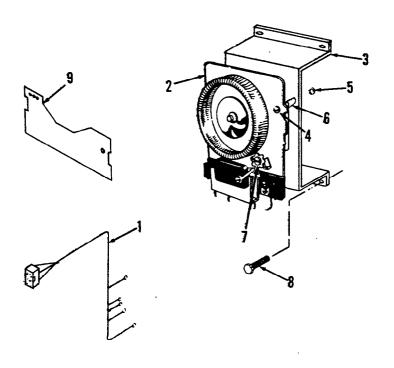
Neutral Bar (200 Amp)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0015	. 3	*Nut, Hex (5/16 - 18)	11	332-1349	2	*Insulator, Bar - Neutral
2	850-0045	3	*Washer, Lock (5/16)		332-0772	ī	*Connector, Bar - Neutral
3	332-1480	3	*Lug, Solderless	13	332-1348	2	*Spacer, Bar - Neutral
4	800-0030	1	*Screw, Cap - Hex Head (5/16 -		854-0014	. 2	*Washer, Lock - IT (1/4)
			18 × 1 1/4")	15	812-0158	2	*Screw, Machine - Round Head
5	854-0017	3	*Washer, Lock - IT (5/16)				$(1/4 - 20 \times 2")$
6	800-0027	2	*Screw, Cap - Hex (5/16 - 18 x 7/8")	16	332-2783	1	Bar Kit, Neutral (Includes Parts Marked *)
7	862-0001	2	*Nut, Hex (1/4 - 20)		98-5405	1	*Label, Caution
8	850-0040	2	*Washer, Lock (1/4)		C232a	ī	*Instructions
9	526-0052	2	*Washer, Flat (1/4)			-	2.10(1.40(10110
10	332-1320	2	*Spacer, Bar - Neutral				

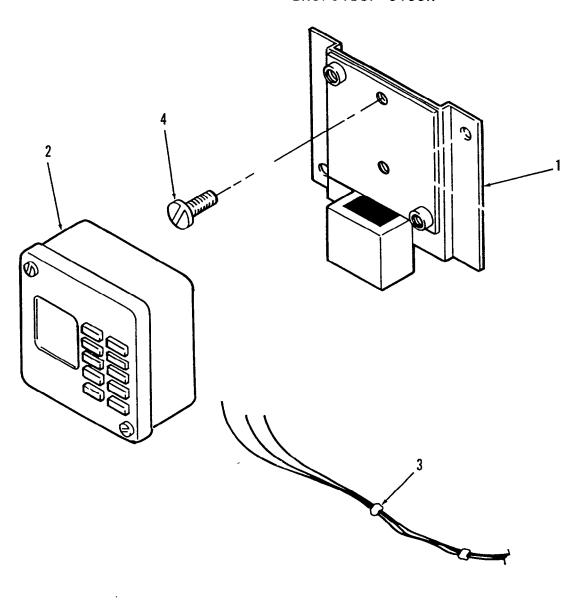
<sup>\*</sup> Parts Included In 332-2783 Neutral Bar Kit.

# Exerciser Clock



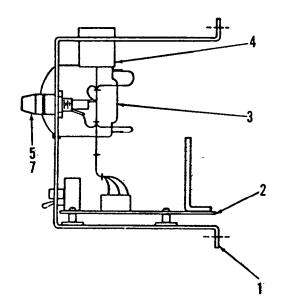
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-1880	1	Harness, Wiring - Clock	5	853-0003	2	- Washer, Lock - ET (#6)
2			Switch, Time (Includes Cover	6	332-2686	2	Spacer, Timer
			And Omitting Screws)	7	307-2396	7	Screw, Omitting
	307-2177	1	60 Hertz	8	821-0005	4	Screw, Self Locking - Flanged
	307-2178	1	50 Hertz				$(#10 - 32 \times 1/2")$
3	301-9224	1	Panel, Clock	. 9	301-9659	1	Cover, Terminal
4	812-0068	2	Screw, Machine - Round Head			_	,

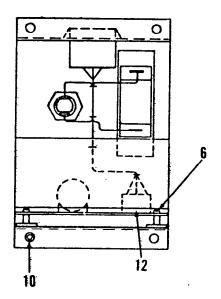
# Exerciser Clock



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	301-9989 307-2581	1 1	Plate, Clock Clock, Exerciser - 120 VAC	_	338-2150 812-0061	1 2	Harness, Wiring - Clock Screw, Machine - Round Head (#6 - 32 x 3/8")

# Battery Charger





REF NO.	PART No.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	301-9304	1	Bracket, Charger - Battery	7	321-0174	1	Fuse, 5 Amp
			(Includes Socket Housing)	10	821-0005	4	Screw, Self Locking - Flanged
2	300-2946	1	Board, Circuit - Printed				$(#10 - 32 \times 1/2")$
3	302-0807	1	Meter, Ampere - DC	11	98-5407	1	Label, Charger - Battery
4	338-1856	1	Harness, Wiring - Battery			_	(Not Shown)
			Charger	12	323-1261	1	Housing, Socket - 9 Pin
5	321-0175	1	Holder, Fuse			-	(Included With PCB)
6	815-0428	4	Screw, Pan Head - ET (#10 - 32 x 3/8")				(2.10 radou tireti i obj

# **Programmed Transition**

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			*Relay, Delay - Time		870-1183	2	*Nut, Hex - ET (#6 - 32)
	307-1627	1	0.500 - 5.000 Sec		332-0942	6	*Tie, Cable
	307-1108	1	1.500 - 15.00 Sec				Transition Kit, Programmed
	307-1970	1	5.000 - 50.00 Sec				(Includes Parts Marked *)
	307-1159	1	1.000 - 300.0 Sec		300-3042	1	0.500 - 5.000 Sec
	323-1201	1	*Connector, Plug		300-3043	1	1.500 - 15.00 Sec
	323-1208	2	*Relief, Strain		300-3044	1	5.000 - 50.00 Sec
	812-0061	2	*Screw, Machine - Round Head		300-3086	1	1.000 - 300.0 Sec
			(#6 - 32 × 3/8")		C241	1	*Instructions

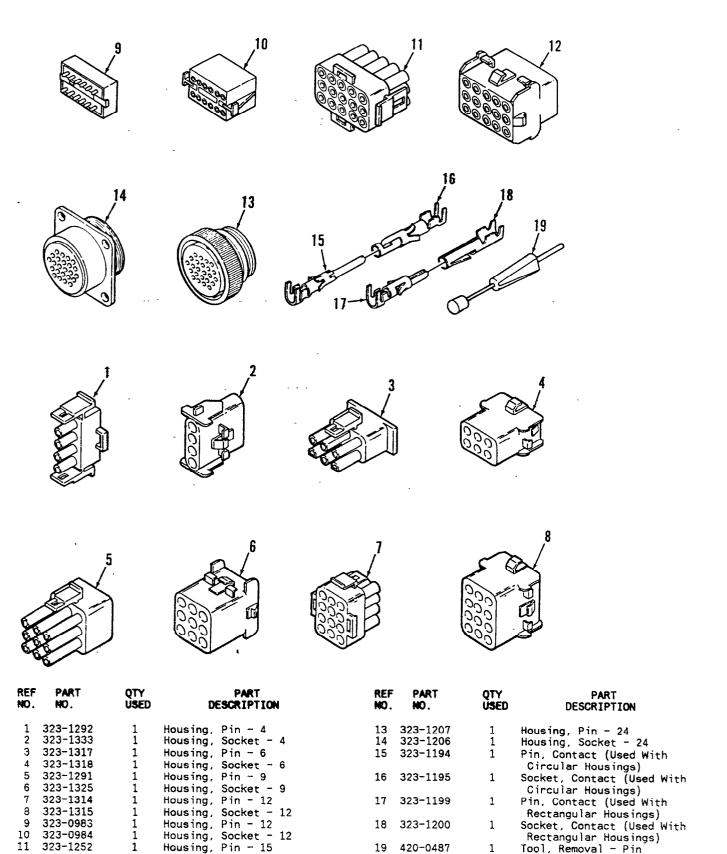
<sup>\*</sup> Parts Included In Programmed Transition Kit.

# Preheat Relay

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	301-9497	1	*Bracket, Relay		300-3045	1	Preheat Kit, Relay (Includes
	307-1987	2	*Hold-Down, Relay				Parts Marked *)
	323-0804	1	*Socket, Relay		812-0063	2	*Screw, Machine - Round Head
	307-1914	1	*Relay, Preheat				$(#6 - 32 \times 1/2")$
	332-0942	8	*Tie, Cable		853-0003	2	*Washer, Lock - ET (#6)
	821-0005	2	*Screw, Self Locking (#10 -		C242	1	*Instructions

<sup>\*</sup> Parts Included In 300-3045 Preheat Relay Kit.

#### Pins & Sockets



Housing, Socket - 15

323-1253

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